

Work Order ID 50666



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July 21, 2009 6:51:05 AM

Item ID: D2690-17

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Cable

Start Date: 7/22/09 Start Qty: 20.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D2690 | Rev B2 |

100

Small Fab

0.00

Small Fab

Memo
Assemble as per Dwg D2690

0.00

110

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

0.00

120

Packaging
Packaging
Identify as per dwg & Stock Location:

0.00

0.00

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Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

09/07/22
MF 09-07-22

Picklist Print

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Parent Item: D2690-17RevB2



Parent Item Name: Cable

Start Date: 7/22/09

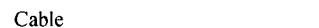
Required Date: 7/24/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------------|--------|
| CBL-1240 | | Purchased | | No | | 100 | Each | 225.5800 | 29.8105 | | <i>7/21/09/07/21</i> | |



Cable

Warehouse

Location

Main Warehouse

ST

Loc Qty

225.58

Loc Code

29.8105

CBL-460



Loop Sleeve

Purchased

No

100

Each

404.0000 40.0000



Warehouse

Location

Main Warehouse

ST

Loc Qty

404

Loc Code

40

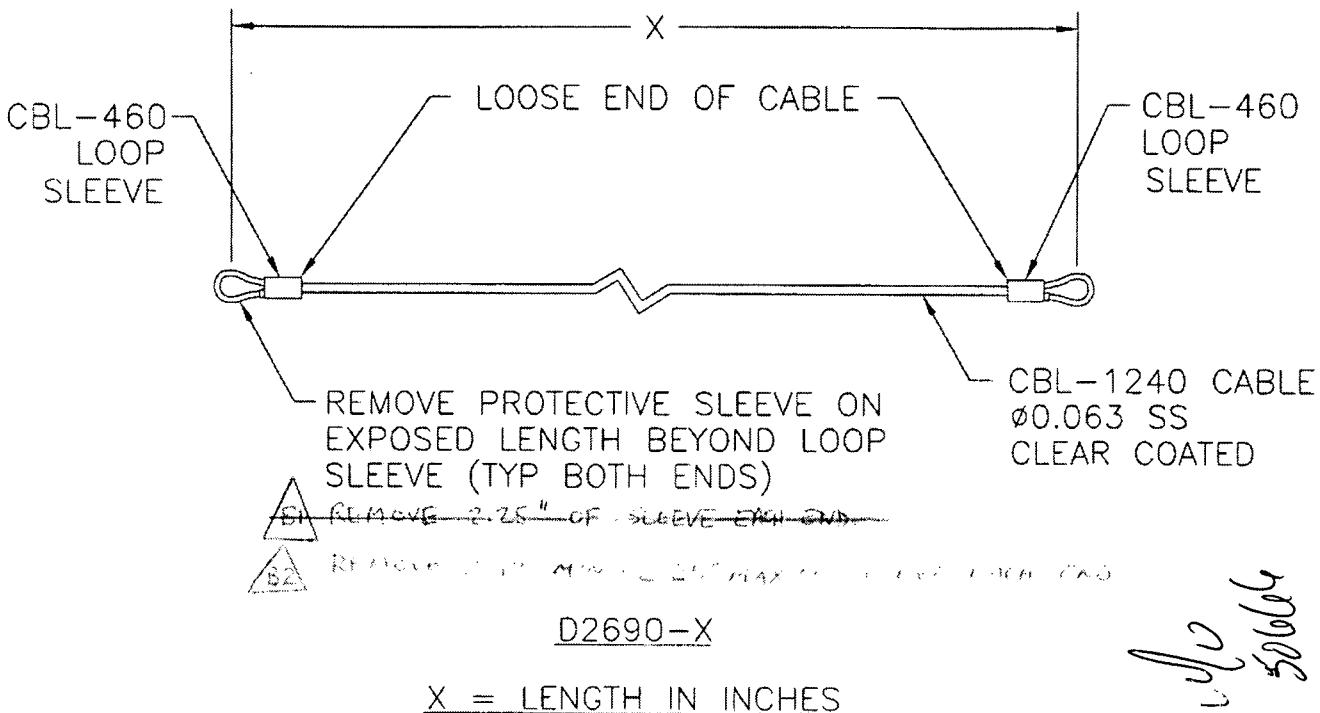
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|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------------|--------|
| CBL-1240 | | Purchased | | No | | 100 | Each | 225.5800 | 29.8105 | | <i>7/21/09/07/21</i> | |

DART



| | | | |
|-----------------------|-----------------------|--|------------------------|
| DESIGN <i>P.D.</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>MM</i> | APPROVED <i>BW</i> | DRAWING NO. D2690 | REV. B SHEET 1 OF 1 |
| DATE 97.10.02 | | TITLE LANYARD ASSEMBLY | SCALE NTS |
| A | 97.07.03 | NEW ISSUE | |
| B | 97.10.02 | REVISED NOTE FOR ADDITIONAL LENGTH | |
| B1 | 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | |
| P | 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | |

RELEASED
471003 KE
2004324



NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's